

# Replacing the Consumable Components(SH Series • SB Series)



Use the following procedures as a guide line for replacing the consumable components on the SH & SB series Superroll tools. Please refer to the Instruction manuals provided with the tools for specific procedures and a list of consumable components.

## 1. Replacing the Rollers

Turn the housing nut in a CCW direction and remove it from the housing. The frame and stem can now be removed as one unit. Next, remove the worn rollers from the frame and replace them with a new set.

Notes 1. Install the new roller set with the larger diameter protruding from the frame.

2. Be sure to replace the entire set of rollers. Replacing one or two rollers will produce an abnormal effect on the burnished surface.

## 2. Replacing the Frame

Turn the housing in a CCW direction to remove the frame and stem. Insert a wrench or piece of bar stock into the opening in the frame and turn in a CCW direction to remove.

Note: The frame and stem are an integral unit on tools with a processing diameter ranging from 4.5 to 14.5mm.

## 3. Replacing the Mandrel

To remove the mandrel, place a spanner wrench on the shank and rotate the mandrel in a CCW direction to loosen.

