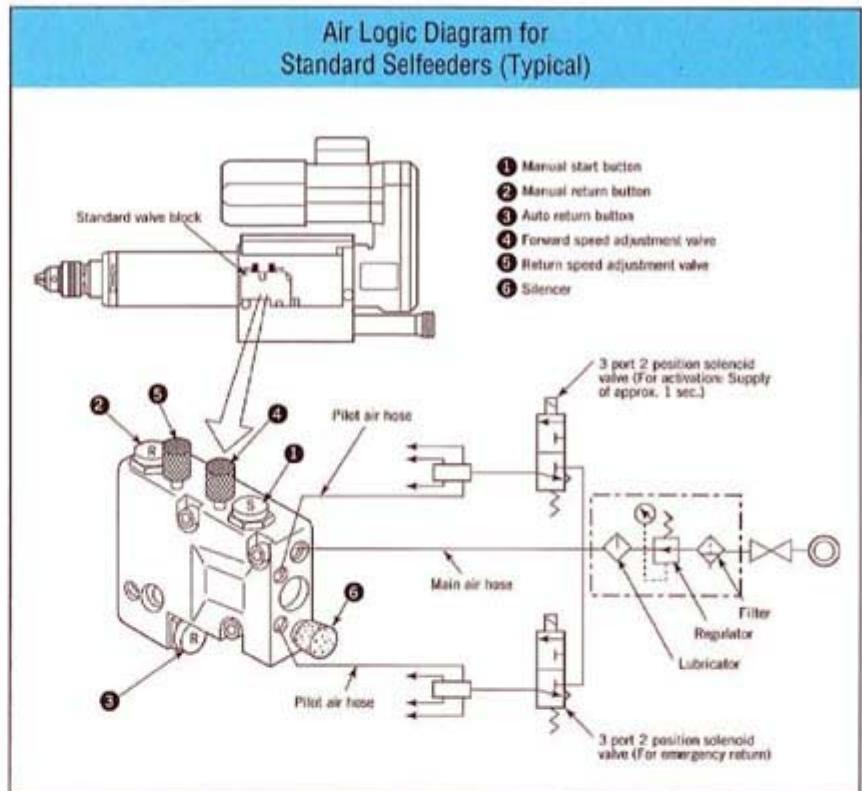


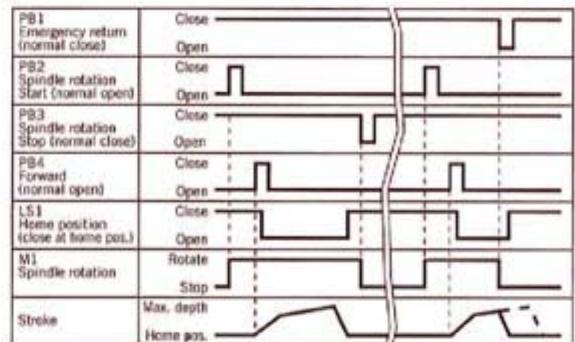
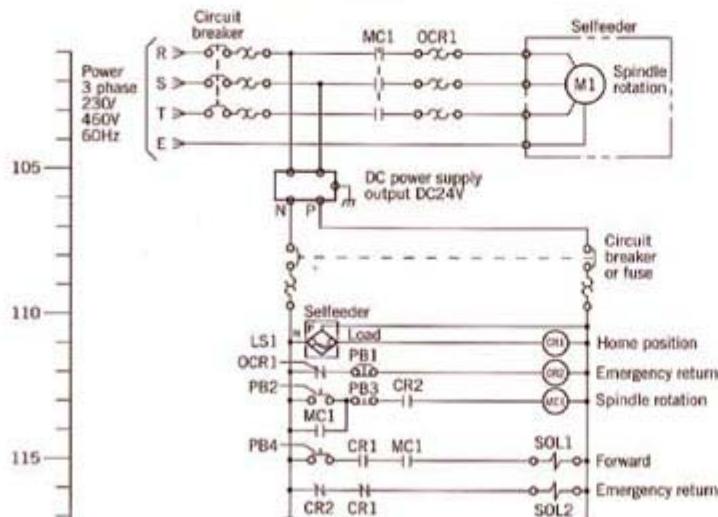
Air Logic Diagram & Electrical Schematic

Selfeeder with Standard Valve Block

The standard ES2, ES3C, ES3P, & ES5 Selfeeders are equipped with a built-in valve block which includes an auto return button, manual start and return buttons, forward and reverse flow control valves, and an air silencer.



Electrical Schematic (Typical)



Economy Type "A" Selffeeder (with air connecting block)

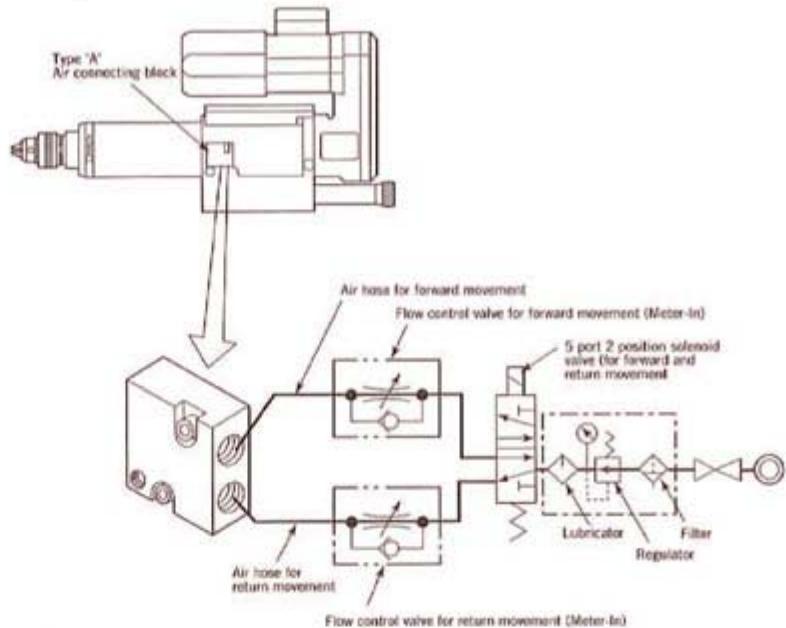
Specify this valve block when you need remote control operations and peck feed drilling. For use with all models of Electric Selffeeders.

Economy type 'A' blocks are designed for economic efficiency, with a simplified control mechanism eliminating the forward and return buttons for manual operation.

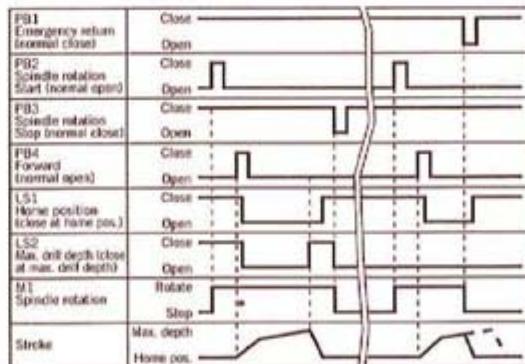
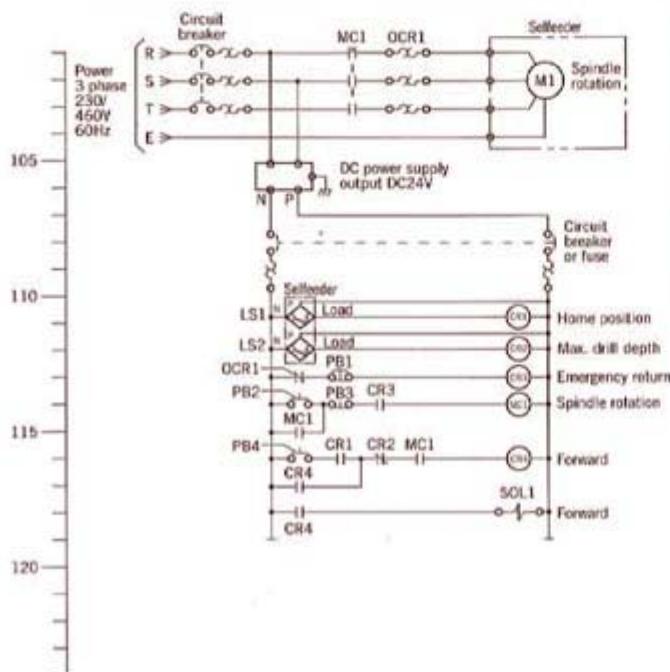
Note:

1. ES6 & ES7 Selffeeders are supplied standard with integrated valving. Use the air logic diagram and electrical schematic on this page.
2. Solenoid valves and flow control valves to be supplied by the user.

Air Logic Diagram for Economy Type 'A' Selffeeders (Typical)



Electrical Schematic (Typical)



Timing chart